

FIG 1



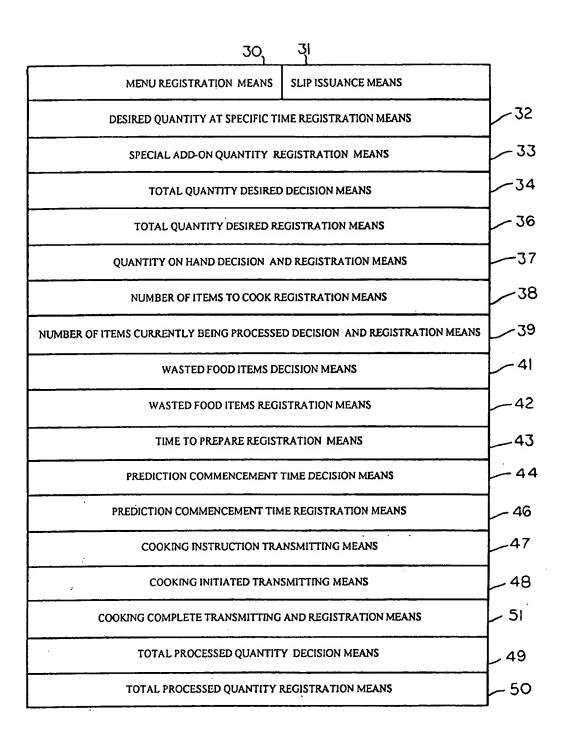


FIG 2

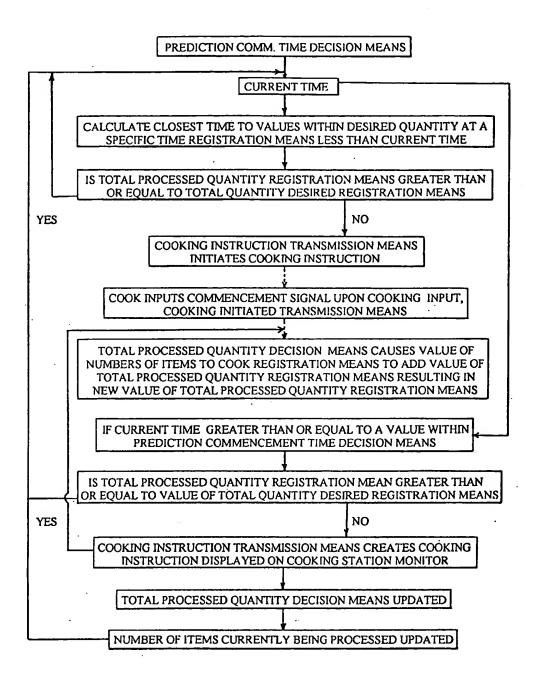


FIG 3

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SPECIFIC TIME		QUANTITY	QUANTITY	PREPARE	AT A TIME
11:00 A.M. 3 11:15 A.M. 5		2	. 5	10 MIN.	e e
11:30 A.M. 5 11:45 A.M. 7		ന ന	8 10		4 N
11:00 A.M. 12 11:30 A.M. 18		.4 <del>4</del>	16 22	20 MIN.	12 18
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